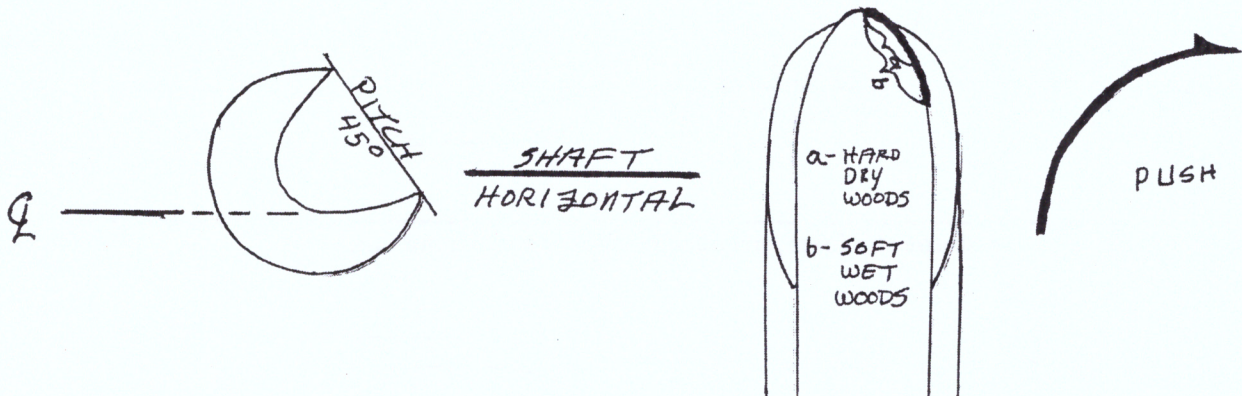


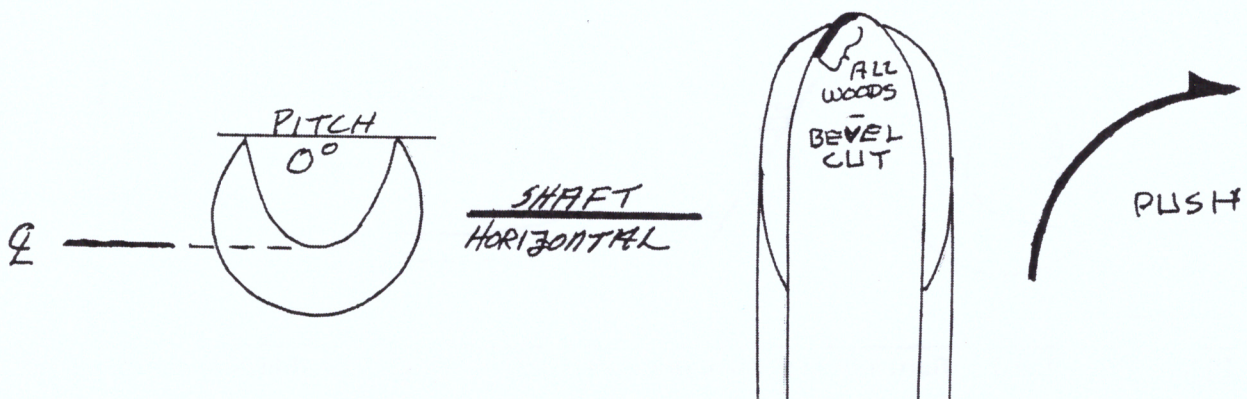
**\*\*\*\*\* Interior Cuts \*\*\*\*\***  
(open bowls)

<u>Centerline of Workpiece</u>	<u>Axial Pitch of Gouge</u>	<u>Position of Shaft (throughout cut)</u>	<u>Area of Edge Used (Top View)</u>	<u>Direction and Type of Cut</u>
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**ROUGHING CUT** – Used to clear mass from interior in preparation for finishing cut.



**FINISHING CUT** – Final cut on interior surface of open bowls in preparation for sanding.



**NOTES:** Bevel MUST be in contact with wood throughout this cut. To safely enter the rim, begin the 'finishing' cut in the 'roughing' position as shown above, then rotate the gouge counterclockwise to a '0' degree pitch across the flute to complete the cut in the 'finishing' position.